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Replace the ~~Claim 1~~ at page 17, line 7 with the following clean version:

A<sup>7</sup>

1. An anionic electrodeposition coating composition comprising (a) about from 20 to 70 % by weight of acrylic resin; (b) about from 5 to 40 % by weight of emulsified polymer containing alkoxy silyl groups and produced by a multiple stage emulsion polymerization of unsaturated monomers, wherein about from 5 to 40% by weight of the unsaturated monomers used in the multiple stage emulsion polymerization contain alkoxy silyl groups, and the polymerization is carried out in the presence of water and emulsifier; and (c) about from 20 to 60 % by weight of at least one crosslinking agent.

Add the following new Claims 7-11:

A<sup>8</sup>

7. An anionic electrodeposition bath which comprises an anionic electrodeposition coating composition of Claim 1.

8. A process comprising applying an anionic electrodeposition coating composition of Claim 1 onto a metal substrate and curing the composition

9. A process of Claim 8 wherein the substrate is aluminum.

10. An article resulting from the process of Claim 8.

11. A metal substrate coated with a cured anionic electrodeposition coating composition of Claim 1.